



Project references

Project References – Monitoring Systems



mageba



Index

Project	Country	Installed	Monitoring System ROBO®CONTROL	Services Provided	Page
Wazirabad Signature Bridge	India	2013–2014	Permanent “Advanced”	Structural Health Monitoring	3
Angus L. MacDonald and MacKay Bridge	Canada	2012	Permanent “Basic”	Consulting	4
Hunter Expressway Bridges	Australia	2011–2013	Permanent “Advanced”	Safety Monitoring	5
Incheon Bridge	South Korea	2009	Permanent “Basic”	Structural Health Monitoring	6
New Champlain Bridge	Canada	2016–2018	Permanent “Advanced”	Structural Health Monitoring	7
River Suir Bridge	Ireland	2009	Permanent “Advanced” Portable “Advanced”	Consulting Structural Health Monitoring	8
Alsvborg Bridge	Sweden	2011	Permanent “Basic”	Consulting	9
Gleisbogen Bridge	Switzerland	2011	Portable “Advanced”	Consulting	10
Zoo Elephant House, Zurich	Switzerland	2013–2014	Permanent “Basic”	Structural Health Monitoring	11
Ponte Nanin Bridge	Switzerland	2004	Permanent “Basic”	Safety Monitoring	12
Weyermannshaus Viaduct	Switzerland	2010	Permanent “Advanced”	Consulting	13
Danube Bridge Sinzing	Germany	2008	Permanent “Advanced”	Structural Health Monitoring	14
Dintelharbour Bridge	Nederland	2005	Permanent “Advanced”	Inspection & Measurements	15
Steinbachtal Bridge	Germany	2005	Permanent “Advanced”	Structural Health Monitoring	16
Europa bridge Zurich	Switzerland	2009	Permanent “Basic”	Inspection & Measurements	17
Rhine Waterfalls	Switzerland	2010	Permanent “Basic”	Safety Monitoring	18
Obermatt Bridge	Switzerland	2008	Permanent “Basic”	Structural Health Monitoring	19

Wazirabad Signature Bridge (India)



System
Permanent "Advanced"
Services provided
Structural Health Monitoring

Project description

The beautiful Signature Bridge over the Yamuna River, north of New Delhi, opened to traffic in November 2018.

It is a new cable stayed bridge across the Yamuna River in Wazirabad, Delhi. Its dramatic inclined steel pylon, at 154 m high, and elegant stay cable design, makes it a particularly attractive addition to the Wazirabad skyline.

As well as its pleasing aesthetic impact, the shape of the pylon enables it to provide, to a substantial extent, the stress balance required to support the deck.

mageba scope

The ROBO®CONTROL SHM system was installed to monitor the structure's condition, behaviour and performance during both the construction and service phases.

In particular, it is designed to monitor the effects of weather, earthquakes and other environmental influences, and to detect and report any damage that may occur.

For this purpose, the SHM system uses a wide array of sensors (100 in total). The precisely measured data is made available to the bridge's engineers in real time, via a user-friendly interface, greatly improving the efficiency of monitoring work compared to manual methods.

Additionally, mageba supplied modular expansion joints TENSA®MODULAR with up to twelve individual movement gaps each, accommodating longitudinal movements of up to 960 mm. were fabricated at mageba's Indian factory in Kolkata

Highlights & facts

mageba Products:

Type: TENSA®MODULAR expansion joints
ROBO®CONTROL monitoring system

Features: 100 sensors
Installation: 2013

Structure:

City: Delhi
Country: India
Completed: 2014
Type: Cable stayed bridge with composite deck
Main span: 251 m
Length: 675 m
Contractor: Gammon JV
Designer: Schlaich Bergermann JV

The bridge crosses the Yamuna River in the Wazirabad district of Delhi, India



A sensor on a stay cable, measuring high-frequency vibrations (up to 200 Hz)



Example of data from a ROBO®CONTROL SHM system (viewed on a tablet device)





Macdonald & MacKay Bridges (Canada)



Project description

The Angus L. Macdonald and A. Murray MacKay bridges are critically important structures for the city of Halifax, capital of the Canadian province of Nova Scotia. They were opened to traffic in 1955 and 1970 respectively, and several decades later, it was determined that both structures were in need of significant reconstruction / maintenance work in order to meet the demands of modern traffic for decades to come.

The Angus L. Macdonald Bridge, in fact, is receiving an entire new deck, and computer modelling of the deck, verified by measured data, is playing a key role in the design process.

The A. Murray MacKay Bridge, on the other hand, is retaining its existing deck, but is being subjected to significant renovation work.

mageba scope

Early in the project, it was determined that a fully automated ROBO®CONTROL structural health monitoring (SHM) system should be used to measure and record the movements and rotations of the bridge decks. The installed system has provided the data needed by the computer modelling of the new deck of one bridge, and assisted in the planning of remedial works of the existing deck of the other, enabling the bridge's engineers to optimize their designs and minimize the life-cycle costs of the bridges.

In 2015, it was decided to install new TENSA®MODULAR expansion joints with up to seven gaps each (type LR7) at four axes of the Angus L. Macdonald Bridge, replacing the existing joints. These joints were designed for steel connection, and feature noise-reducing "sinus plates" surfacing.

Highlights & Facts

mageba products:

Type: ROBO®CONTROL automated SHM system
 TENSA®MODULAR expansion joints of type LR3 & LR7 LS
 Installed: 2012 (SHM), 2015 (joints)

Structure:

City: Halifax
 Country: Canada
 Type: Suspension bridges
Angus L. MacDonalD Bridge
 Built: 1955
 Length: 4,265 ft (1,300 m)
 Main span 1,447 ft (441 m)
A. Murray MacKay Bridge
 Built: 1970
 Length: 3,937 ft (1,200 m)
 Main span 1,398 ft (426 m)

Location of the bridges in Halifax, Nova Scotia, Canada



Presentation of measured data (in graphic form) from the applied SHM system



Temporary plates at the point of future installation of the expansion joints



Hunter Expressway (Australia)



Project description

The Hunter Expressway was originally proposed in 1988 but the construction started in 2010 after 22 years.

It provides a much needed east west link in the Hunter Valley, connecting Newcastle and the lower Hunter, hence reducing travel time by almost half an hour.

The Eastern Section from F3 to Kurri Kurri comprises three viaducts through the Sugarloaf Range. The viaducts have a total length of 787 m and are up to 47 m in height above the ground.

mageba scope

mageba supplied not only the spherical bearings, shear keys and modular expansion joints for the viaducts, but also a structural health monitoring system.

The installed RESTON®SPHERICAL bearings are all equipped with the mageba high-grade sliding material called ROBO®SLIDE and have a load carrying capacity of 30,000 kN.

The RESTON®FORCE shear keys transmit a total horizontal force of 8,500 kN.

The supplied TENSA®MODULAR expansion joints have a total length of 142 m and allow for a total displacement of 680 mm.

In 2013 a hydrostatic tube balance monitoring system has been installed on all viaducts.

Highlights & facts

mageba Products:

- Type: 60 RESTON®SPHERICAL bearings
- 12 RESTON®FORCE shear keys
- 12 TENSA®MODULAR expansion joints
- ROBO®CONTROL structural health monitoring system

Installation: 2011–2013

Structure:

- Location: Hunter, New South Wales
- Country: Australia
- Built: 2010–2013
- Type: Viaduct
- Length: 40 km
- Builder: Thiess

Location of the Hunter Expressway in New South Wales, Australia



A mageba TENSA®MODULAR expansion joint during installation on the first viaduct



The Hunter Expressway viaducts over Sugarloaf Range with its steep gullies.





Project references

Incheon Grand Bridge (South Korea)



Project description

At 12.3 km long with a main cable stayed span of 800 m, since 2008 the Incheon Bridge is one of the five longest of its type in the world. Its 33.4 m wide steel/concrete composite deck will carry six lanes of traffic 74 m above the main shipping route in and out of Incheon port and link the new Incheon International Airport on Yongjing Island to the international business district of New Songdo City and the metropolitan districts of South Korea's capital, Seoul.

The cable stayed section of the crossing is 1,480 m long, made up of five spans measuring 80 m, 260 m, 800 m, 260 m and 80 m respectively: height of the inverted Y main towers is 230.5 m. A 1.8 km approach span and 8.7 km viaduct complete the crossing, both constructed with precast prestressed concrete box girder decks. Foundations are drilled piles 3 m in diameter. Total cost is

more than \$1.4 bn, which is funded through a Private Partnership in Investment (PPI), the first in South Korea to involve an outside strategic investor.

mageba scope

The Incheon bridge is equipped with 76 mageba TENSA®MODULAR expansion joints. Largest expansion joint type LR24 (movement: 1,920 mm) equipped with ROBO®GRIP anti-skid surface, ROBO®SLIDE high grade sliding material and a ROBO®CONTROL remote monitoring system. Dimensions of each modular joint type LR24 (LxWxH): 16 m x 4.9 m x 0.8 m. The large dimensions and the weight of nearly 50 tons per joint, required special measures for the transport from Europe to Korea.

Highlights & Facts

mageba Products:

Type: 76 TENSA®MODULAR expansion joints (up to type LR24), ROBO®GRIP, ROBO®SLIDE, ROBO®CONTROL Permanent monitoring system

Features: max. movement 1,920 mm

Installation: 2009

Structure:

City: Incheon
Country: South Korea
Type: Cable-stayed bridge
Length: 12.3 km

Incheon bridge: Link between Incheon Int. Airport and metropolitan districts Seoul



A mageba modular expansion joint in service



TENSA®MODULAR expansion joint type LR24 ready for installation



Samuel De Champlain Bridge (Canada)



System
Permanent "Advanced"
Services provided
Structural Health Monitoring

Project description

The Samuel De Champlain Bridge is located in Montreal, Canada, and replaced the old Champlain bridge over the St. Lawrence River. This crossing is one of the busiest in Canada with over 60 million vehicles and \$20 Billion in international trade passing over it on a yearly basis.

The \$4.2 billion project consisted of two main bridges – the New Bridge on the St-Lawrence and the Île-des-Soeurs Bridge – fully opened for the traffic on June 2019.

The bridge, 3.5 km long, is a stayed cable bridge designed for a 125 years long service life. This has been possible by taking into consideration the smartest forethoughts and high quality products and materials for a challenging project of a structure subjected to approx. 160,000 vehicles every day – sometimes in harsh weather conditions.

The new bridge is located in Montreal, Canada, and is part of the government's extensive corridor project



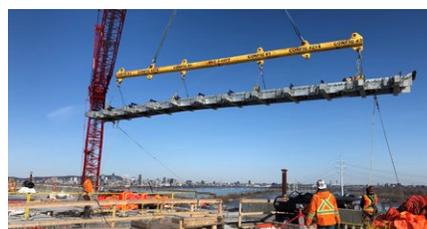
mageba scope

mageba provided Structural Health Monitoring service and modular joints for this iconic bridge.

In the course of the project duration, more than 50 embedded and 150 surface sensors are being installed on the bridge, allowing the Government of Canada to monitor displacement, corrosion, movements, temperature, stresses, strain and environmental conditions of the bridge over the next 30 years. This will most certainly optimize the maintenance supporting the owner to keep the structure at his best performances. Moreover, the ingenious system provides the ability to react instantly to changes and deterioration.

In parallel, the largest expansion supplied will span over 20 meters and cover upwards of 800 mm in movements (10 gaps).

A TENSA®MODULAR expansion joint typ LR8 is being lifted into place



Highlights & Facts

mageba products:

Type: ROBO®CONTROL permanent Monitoring System
TENSA®MODULAR expansion joints types LR8, LR9 & LR10
Features: approx. 200 sensors
Installation: 2016–2019

Structure:

City: Montreal
Country: Canada
Type: Cable-stayed bridge
Completed: 2019
Owner: Infrastructure Canada
Contractor: SNC Lavalin, Dragados, Flatiron Canada, TY Lin, MMM Group Preliminary
Design: Arup

Corrosion Sensor installed on the pier starter reinforcement





River Suir Bridge (Ireland)



System
 Portable „Advanced“
 Permanent „Advanced“
Services provided
 Consulting
 Structural Health Monitoring

Project description

The River Suir Bridge is part of the N25 Waterford Bypass route near the bend in the river at Granny. The cable-stayed bridge with 230 m main span is the longest span bridge in Ireland. With its 112 m tall tower, it is a landmark structure for Waterford City and surrounding areas. The main structure consists of its tall tower with a series of stay cables which fan out from the top of the tower to support the main span at intervals of about 10 m. Corresponding cables fan to the back spans using the weight of the back span and anchor piles to balance the forces. The cable-stayed design removes the need for intermediate supports or piers in the river and permits a longer deck and a reduced deck thickness which means that there will be a great clearance for boats and craft to pass under the bridge.

mageba scope

mageba delivered 2 TENSA®MODULAR expansion joints of type LR7 with a total length of 27.80 m, which permit movements in all three directions and rotations about all three axis. The expansion joints were designed with shear studs for concrete connection.

Before opening to traffic, measurements on all 76 stay cables using a portable structural health monitoring system, providing data on actual cable forces and cable damping. Afterwards, a permanent health monitoring system was installed. The system includes 62 measurement channels in total. The data is automatically analysed on site and presented via the web interface, with an overview of the current situation and graphical representation of the overall performance to date.

Highlights & facts

mageba products:

Type: TENSA®MODULAR expansion joints type LR7
 Structural health monitoring system
 Features: with max. movement 560 mm
 Installation: 2009

Structure:

City: Waterford
 Country: Ireland
 Built: 2006–2009
 Type: Cable-stayed bridge
 Length: 465 m
 Constructor: Waterford JV (Dragados)
 Owner: National Roads Authority

The bridge is located in the Waterford Bypass route near the bend in the river at Granny



Presentation of the measured data on a web interface



TENSA®MODULAR expansion joint at construction site ready for installation



Älvsborg Bridge (Sweden)



Project description

The Älvsborg Bridge, built in 1966, is a suspension bridge in Gothenburg, Sweden, connecting the north and south parts of the city across the Göta Älv river. The bridge has a total length of 933 m and a main span of 417 m.

To support the planning of bridge renovation works, including the replacement of critical components such as the large sliding finger joints at each abutment, the use of a structural health monitoring system was proposed – in particular, to quantify the structure’s actual movements and rotations, enabling the selection and design of new expansion joints to be optimised.

mageba scope

A ROBO®CONTROL “Permanent” SHM system was installed in 2011, with a network of sensors providing precise records of all movements and giving a detailed understanding of the bridge’s structural behaviour.

The data was used to conclude that bridge movements are less than had been expected. Such information was of great value to the bridge engineer in optimising the planning of the bridge renovation works, particularly in relation to the selection and design of the new expansion joints.

The recorded data will also serve as a reference for future analysis and modification work.

Highlights & facts

mageba products:

Type: ROBO®CONTROL permanent “Advanced” SHM system

Installation: 2011

Structure:

Country: Sweden

Completed: 1966

Type: Suspension bridge

Length: 933 m

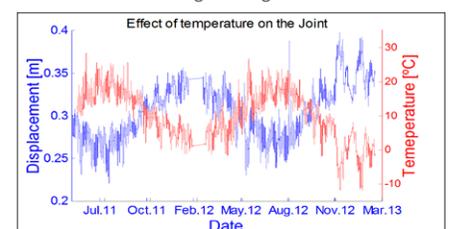
The Älvsborg Bridge crosses the Göta Älv river in Gothenburg, Sweden



The ROBO®CONTROL Box – the heart of the monitoring system on the bridge



Movements correlated with temperatures give a detailed understanding of bridge’s behaviour





Gleisbogen Bridge (Switzerland)



System
Portable „Advanced“
Services provided
Consulting

Project description

This elegant foot and cycle bridge was erected to connect pedestrian zones either side of a busy traffic artery, and consists primarily of an arch-supported deck with 42 m span. Intensive construction activity is planned to take place in this area in the coming decade, including several high rise buildings. This will lead to uncontrollable ground settlements in the whole area, including in the immediate vicinity of this newly built structure.

mageba scope

A number of specialised components and services were required to ensure the correct construction of the bridge, with even load distribution, especially among its hanger cables, and to allow for adaptation in the future should ground settlements occur. Injectable lifting pot bearings were installed under the structure, to allow any future ground settlements to be countered. An automated monitoring system helped to ensure the even distribution of loading among the bridge’s hanger cables. And spring disc dampers were installed at the bottom of each hanger cable to prevent vibrations of the deck.

Highlights & facts

mageba products:

Types: ROBO®CONTROL
“Portable” monitoring system
RESTON®POT Lift bearings
RESTON®SDD Spring Disc Dampers

Notable: Support in achieving and confirming optimal construction for maximum durability of the structure

Installation: 2011

Structure:

City: Zurich
Country: Switzerland
Type: Arch bridge
Length: 230 m

The bridge is located close to Zurich city centre



An inclined lifting pot bearing at one end of the bridge



Acceleration sensors - used to determine the load distribution in the steel structure



Zoo Elephant House (Switzerland)



Project information

Zurich city's zoo has constructed a new park for its elephants, which opened in 2014. The 10,000 m² park includes a large housing unit consisting primarily of a wooden roof shell – the largest self-supporting wooden roof structure in Switzerland. A hot, humid environment will be maintained inside the structure, as prevailing in the natural habitat of the Indian elephant, whereas the outside shell needs to withstand the seasonally changing weather conditions of Switzerland.

Due to the roof's unusual design in terms of size, shape, and construction material, and the high humidity of the air underneath, it was decided to install a permanent automated monitoring system to provide continuous monitoring of the roof structure's anchorages and moisture levels.

mageba scope

mageba developed a monitoring plan for this demanding task. 24 humidity sensors, distributed over the entire roof surface, measure the moisture content of the roof's timber, and the anchor forces arising in the roof's foundations are also measured. The effect of humidity is correlated to the structure in terms of stress, creep, shrinkage and other deformations, with possible thrust/traction in the anchorage area.

The measured values are displayed in real time on the system's web interface. The system also includes an alarm feature, offering automatic notification of exceeding of pre-defined limits in any parameters.

Highlights & facts

mageba products:

Type: ROBO®CONTROL permanent SHM system
 Features: Anchorage force sensors, air and structural temperature and humidity sensors
 Installed: 2013

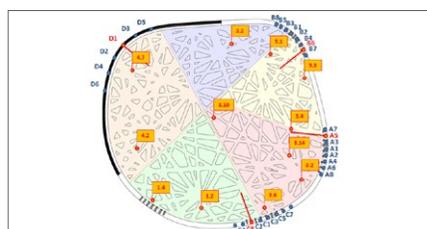
Structure:

City: Zurich
 Country: Switzerland
 Built: 2013
 Type: Wooden pavilion
 Span: 110 m
 Owner: Zurich Zoo
 Architect: Markus Schietsch
 Engineer: Walt & Galmarini

Zurich Zoo is located near Zurich city center



Layout of sensors on the wooden roof



Humidity sensors installed on the underside of the roof





Project references

Ponte Nanin (Switzerland)



Project description

During refurbishment works to this structure in 2004, over forty years after it was built, modifications to the bridge were carried out to accommodate increased traffic.

These changed the bridge's static system, with several of its pillars newly monolithically connected to its deck, meaning that all movement now occurs at one end.

Some of the bridge's bearings, which were originally designed to allow sliding movement of the deck, were modified to now act as fixed bearings.

In order to provide ongoing confirmation that the impacts of the changes to the bridge's structural system are as anticipated, and that the structure continues to function properly and safely, a monitoring regime was instigated.

mageba scope

The main concern following the refurbishment of the bridge related to the flow of forces through the structure.

By measuring the loads in the bearings and observing the force distribution in the bridge structure, these concerns could be immediately allayed based on initial measurements.

The permanently installed system was then adapted to prove the durability of the modified system on an ongoing basis, with particular attention to the structure's bearings and expansion joints.

For added confidence, the system is equipped with an alarm feature, designed to notify the responsible engineer by email and SMS should any measured value ever exceed its threshold value.

Highlights & facts

mageba products:

Type:	RESTON®POT bearings ROBO®CONTROL automated SHM system
Measures:	Displacements, forces, structural temperature
Installation:	2004, still operational

Structure:

City:	Mesocco
Country:	Switzerland
Completed:	1967
Type:	Concrete arch bridge
Length:	192 m
Designer:	Christian Menn



Weyermannshaus Viaduct (Switzerland)



System
Permanent „Advanced“
Services provided
Consulting

Project description

The Weyermannshaus Viaduct, which opened to traffic in 1977, forms part of a bypass motorway of Switzerland’s capital city, Berne.

During a detailed visual inspection of the underside of the bridge after 40 years of service, considerable cracking was discovered at several coupling joints of the post-tensioned concrete deck.

Uncertainty about the time of crack appearance raised concerns about structural safety, with alternative theories suggesting that the cracking might have occurred many years previously due to concrete shrinkage etc. or more recently due to increased traffic loading. An assessment was required to ensure the structure’s safety and identify any remedial work required.

mageba scope

It was decided to use a ROBO®CONTROL “Permanent” structural health monitoring (SHM) system to assess the bridge’s response to traffic loading and temperature changes, enabling different theories/models to be assessed.

Following installation and calibration of the system, high-frequency (200 Hz) measurements were conducted during a period of one week in each season of a year. The system was then modified to assess long-term impacts.

As a result, a model based on the belief that the concrete could be considered “uncracked” could be confirmed, with fatigue analysis supporting a remaining life of at least several decades without the need for any major renovation work.

Highlights & Facts

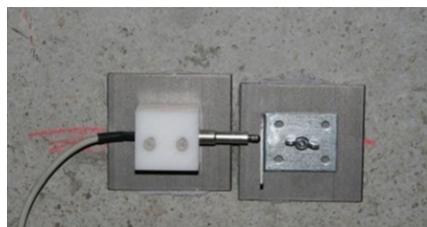
mageba products:

- Type: ROBO®CONTROL SHM system (“Permanent”)
- Measuring: Crack widths, accelerations, temperatures
- Installation: 2010
- Structure:**
- City: Berne
- Country: Switzerland
- Type: Post-tensioned concrete bridge
- Completed: 1977
- Length: 1 km

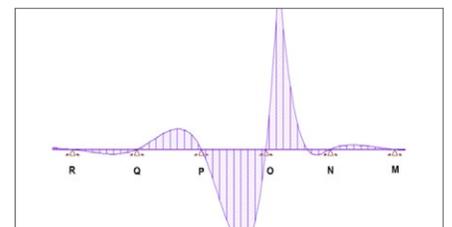
Cracking of concrete section at a coupling joint of the deck’s prestressing cables



One of the ROBO®CONTROL SHM system’s sensors, measuring crack width at one location



Comparison of actual and predicted influence lines confirmed “uncracked” theoretical model





Danube Bridge Sinzing (Germany)



System
Permanent „Advanced“
Services provided
Structural Health Monitoring

Project description

The deck support bearings of the Danube Bridge in Sinzing were observed to suffer unusually fast abrasion of their PTFE sliding discs, requiring disc replacement after just five years of service.

As a bridge bearing specialist, mageba was requested in 2007 to assess the problem and recommend a solution. It was suspected that the deck movements were higher than could be lastingly withstood by PTFE, and that the solution might therefore lie in the use of ROBO®SLIDE, a high-grade alternative to PTFE that offers far higher durability.

To support the approach, it was necessary to understand the deck's movements.

mageba scope

It was decided to make use of modern structural health monitoring (SHM) technology to evaluate the exact movements of the bridge deck during a two-week period. The short-term nature of the project made a ROBO®CONTROL “Portable” SHM system ideal for this purpose.

A clear correlation between movement and temperature was established, with extrapolation of the recorded data indicating accumulated sliding distances of approximately 2.5 km per year. It could be concluded that these movements were the primary cause of the wear problem, and that the use of ROBO®SLIDE instead of PTFE would significantly prolong the life of the bearings – confirming the proposed solution.

Highlights & Facts

mageba products:

Type: ROBO®CONTROL SHM system (“Portable”)
Measuring: Displacement, strain, inclination, temperature
Installation: 2008

Structure:

City: Sinzing
Country: Germany
Type: Highway bridge with continuous steel deck
Length: 1 km

Rapid wear of PTFE sliding discs of the bridge deck's support bearings required explanation



A longitudinal movement measuring sensor as installed at one of the deck's support bearings



Strain measurement on one of the bridge deck's steel members



Dintel Harbour East Bridge (Netherlands)



System
Permanent „Advanced“
Services provided
Inspection & Measurements

Project description

The Dintel Harbour East Bridge, which opened in 2001, is located in the port of Rotterdam, one of the world’s busiest ports. Together with the adjacent cable-supported West Bridge, it spans the waterway that leads to Dintel Harbour. It is a pre-stressed reinforced concrete structure, with a main span of 185m and side spans of 86.5m, and thus a total length of 358m.

In 2010, the bridge owner decided to undertake a very detailed assessment of the bridge’s condition, and to closely monitor its condition on an ongoing basis. It was decided that a structural health monitoring (SHM) system should be used, to optimise both processes.

mageba scope

mageba supplied and installed a ROBO®CONTROL SHM system to support the bridge’s short-term assessment and long-term monitoring needs.

A permanent “Advanced” system was designed to monitor the structure’s condition and performance, with a particular focus on weather conditions, traffic loading and the bridge’s structural response to these influences.

In doing this it uses a range of sensors to measure displacement, inclination, strain, acceleration, traffic loading, solar radiation and structural temperature.

After installation, the system was calibrated by measuring the structure’s response to loading, both static and dynamic, from a heavy truck of known weight.

Highlights & facts

mageba products:

Product: ROBO®CONTROL SHM system
Type: Permanent “Advanced”
Installation: 2005

Structure:

City: Rotterdam
Country: the Netherlands
Completed: 2001
Type: Reinforced concrete road bridge
Length: 358 m
Owner: Rijkswaterstaat

The bridge is located in Europoort, part of the port of the city of Rotterdam



Installation and calibration of the ROBO®CONTROL SHM system



A solar radiation sensor, as installed on the bridge





Project references

Steinbach Viaduct (Germany)



Project description

The Steinbach Viaduct in central Germany carries the A38 autobahn across the Steinbach Valley. It has a length of 372 m, with spans of between 54 m and 78 m, and a maximum height of 35 m. Its construction was completed in 2002, with expansion joints installed at both ends.

However, the bridge was not opened to traffic until several years later, in its first years carrying only the construction traffic involved in the construction of the motorway at either side. Due to the potential effects of the heavy construction traffic on the structure’s slim deck, it was decided to install an automated SHM system to monitor the traffic and its effects.

mageba scope

At the time of the bridge’s construction, TENSA®MODULAR expansion joints were installed in its deck – a 5-gap (LR5) joint at one abutment and a 6-gap (LR6) joint at the other. Several years later, a temporary ROBO®CONTROL monitoring system was installed, to monitor autobahn construction traffic. In addition to displacements, inclinations and strains, the high-tech system was designed to measure structure vibrations at frequencies of 100 Hz. This enabled vehicle weights and speeds to be deduced by comparing the resulting vibrations with those of vehicles of known weight and speed as recorded during system calibration. As a result, overloading of the bridge could be ruled out, enabling the owner to have full confidence in the bridge’s long-term performance.

Highlights & facts

mageba products:

Type: TENSA®MODULAR expansion joints, ROBO®CONTROL monitoring system

Installation: 2002 (expansion joints), 2005 (SHM system)

Structure:

Country: Germany
Completed: 2002
Type: Box girder bridge
Length: 372 m
Designer: Leonhardt, Andrä & Partner

The viaduct is located in central Germany, near the city of Kassel



Installation of a TENSA®MODULAR expansion joint on the bridge in 2002



The central computer of the ROBO®CONTROL monitoring system, installed in 2005





Europa Bridge (Switzerland)



System
Permanent „Basic“
Services provided
Inspection & Measurements

Project description

The Europa Bridge in Zurich was built in 1961–1962 to provide a new crossing of the Limmat river and a number of the growing city's important railway tracks and roads. With its overall length of over one kilometre it is one of Zurich's most important bridge structures.

In order to aid the planning of renovation works, relating to the bridge's expansion joints in particular, it was decided to install a structural health monitoring (SHM) system at one abutment in 2009, to survey the bridge's behaviour – in particular its movements and rotations. Temperature and humidity data was also required in order to calibrate and allow for the impact that changes in these variables might have.

mageba scope

A ROBO®CONTROL SHM system was installed in 2009. In a first phase of operation, high-frequency analysis at 200 Hz was carried out to assess the influence of traffic on the bridge's behaviour – which was found to be negligible. Rotations were also measured, and found to be very low about all axes - well within the range of sliding finger expansion joints, the type preferred by the owner for the easy maintenance, driver comfort and low noise benefits they offer.

The SHM system was then adapted to measure thermal movements during one complete year. With conditions in all seasons assessed, it was then possible to accurately determine the movement requirements of the new expansion joints.

Highlights & facts

mageba products:

Type: ROBO®CONTROL SHM system
Sensors: Displacements, rotations, structural temperature, humidity
Installation: 2009

Structure:

City: Zurich
Country: Switzerland
Completed: 1963
Renovated: 2010
Length: 1100 m

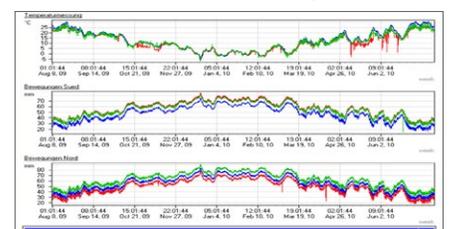
The bridge is located in Zurich, Switzerland's largest city



Installed movement measuring sensor with an accuracy of 0.1 mm



Presentation of measured data on mageba's web interface of Europabrücke monitoring system





Rhine Waterfalls (Switzerland)



Project description

The Rhine Falls in Schaffhausen, Switzerland is one of the region's most important tourist attractions and visitors marvel at the spectacle from a terrace at the castle of Laufen and several platforms on the cliff beneath it. Rock anchors previously installed to stabilise the cliff showed unexpected force changes, leading to concerns that some sliding surfaces had developed.

To ensure the ongoing safety of the terrace, it was decided to install 11 additional rock anchors, together with a structural health monitoring (SHM) system to monitor anchor force changes and thus provide early warning of any future rock movements.

mageba scope

A ROBO®CONTROL "Permanent" SHM system was installed in 2010 to monitor the forces in the newly installed rock anchors. The system transmits all data to a central server, enabling the responsible engineers to monitor all anchor forces from their offices via a web interface.

The engineer set limitations for the anchor forces, which are implemented in the system's alarm notification feature. Should any limitation value be exceeded, immediate notification will be sent by email and SMS to the engineer and the owner. This enables the owner to have confidence in the structure's condition at all times, avoiding the need for much more extensive and invasive strengthening work.

Highlights & Facts

mageba products:

Type: ROBO®CONTROL SHM System ("Permanent")
Features: Alarm feature ensuring immediate notification of any exceeding of predefined limitations
Installed: 2010

Structure:

City: Schaffhouse
Country: Switzerland
Type: Rock face with waterfall viewing platforms

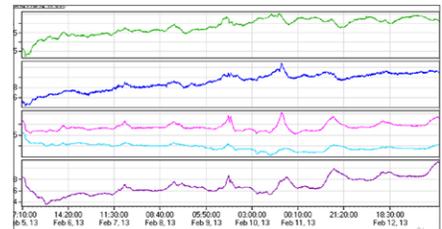
Scaffolding on the cliff face during installation of the SHM system, showing equipment locations



The sensors are discretely positioned and barely visible from the waterfall viewing platforms



Example of data presentation on the ROBO®CONTROL system's web interface



Obermatt Bridge (Switzerland)



System
Permanent "Basic"
Services provided
Structural Health Monitoring

Project description

A timber bridge in Obermatt, Switzerland collapsed in 2005 during a flood period, and the cause of collapse could not be precisely determined. When it was rebuilt in 2007, it had a new safety feature: in the case of severe flooding, it can be raised by up to 70 cm to prevent damage from floating debris in the swollen river.

The main theory combined the impact of flood loading with poor timber strength resulting from high dampness. To mitigate the impact on the timber bridge industry, the University of Berne started a research project to demonstrate the durability of timber bridges if properly designed and maintained.

mageba scope

A ROBO®CONTROL automated monitoring system was installed in 2008, to measure the dampness of the bridge's most critical elements over a period of several years. The system was equipped with an alarm feature, offering immediate notification by email and SMS if a threshold value (25%) of timber humidity was exceeded.

The measurements showed that the moisture content of the bridge's timber was within an acceptable range, and enabled the client to understand the bridge's performance and to recognise any changes as they occurred. The project also provided evidence of the durability of properly designed and maintained timber bridges.

Highlights & facts

mageba products:

Type: ROBO®CONTROL "Permanent" monitoring system
Measuring: Moisture content
Features: Alarm notification in case of exceeding of threshold value
Installation: 2008

Structure:

City: Obermatt
Country: Switzerland
Type: Timber road bridge
Length: 32 m
Collapsed: 2005
Rebuilt: 2007

The bridge crosses a river near Berne, Switzerland's capital city



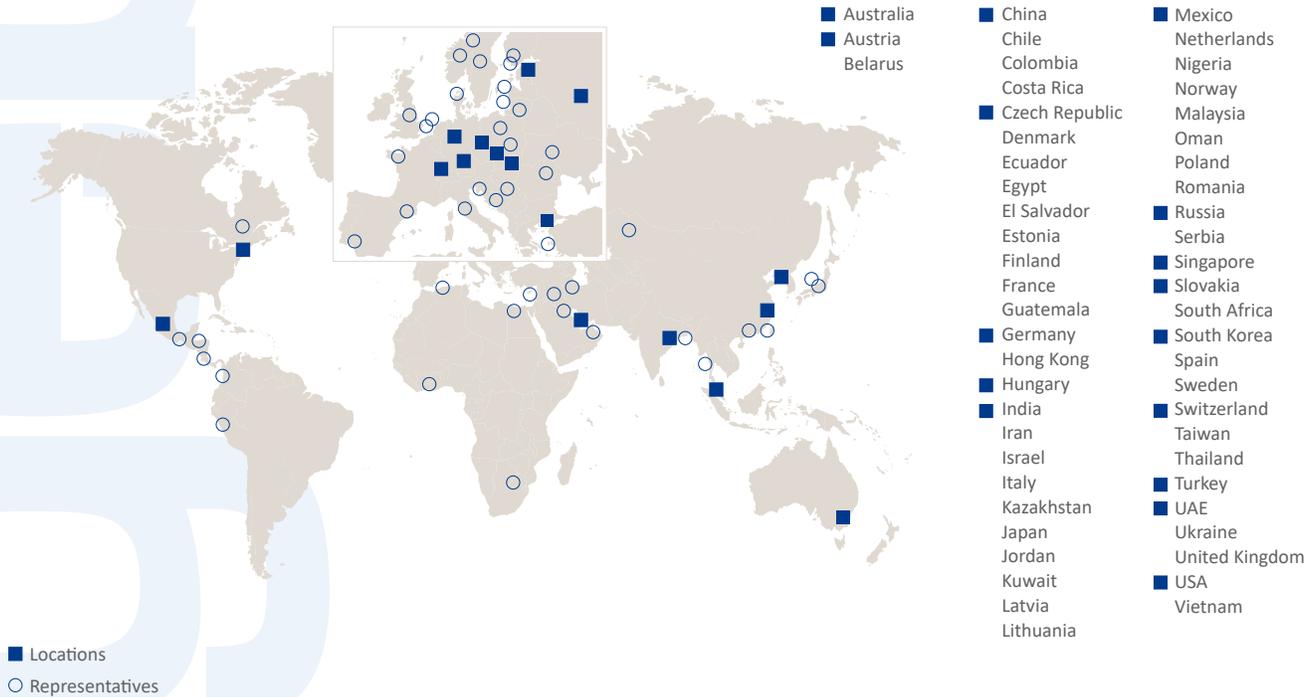
Sensors on the bridge's timber deck measure moisture content



Installation of the ROBO®CONTROL automated monitoring system



engineering connections® – since 1963



mageba headquarters



SWITZERLAND

mageba sa
Solistrasse 68
8180 Büllach
Tel. +41 44 872 40 50
info.ch@mageba-group.com
mageba-group.com

mageba-group.com

[LinkedIn](#) [YouTube](#)

Locations

AUSTRALIA

mageba (Australia) Pty Ltd
Eastern Creek, NSW 2766
Tel. +61 2 8188 5850
info.au@mageba-group.com

CZECH REPUBLIC

mageba CS s.r.o.
Brno
Tel. +420 541 233 042
info.cz@mageba-group.com

INDIA

mageba bridge products Pvt. Ltd.
Kolkata
Tel. +91 33 229 00 250
info@mageba.in

SINGAPORE

mageba (Singapore) PTE. LTD.
Singapore
Tel. +86 138 1782 7434
info.sg@mageba-group.com

TURKEY

mageba Yapı Sanayi ve Ticaret A.Ş.
Çayırova / Kocaeli
Tel. +90 262 658 23 80
info.tr@mageba-group.com

AUSTRIA

mageba gmbh
Wels
Tel. +43 7242 46991
info.at@mageba-group.com

GERMANY

mageba gmbh
Göttingen
Tel. +49 551 389 04 0
info.de@mageba-group.com

MEXICO

mageba Mexico - Tec. Est. S.A.
Querétaro
Tel. +52 442 388 6600
info.latam@mageba-group.com

SLOVAKIA

mageba Slovakia s.r.o.
Košice
Tel. +421 905 577 196
info.sk@mageba-group.com

UNITED ARAB EMIRATES

mageba sa (DMCC Branch)
Dubai
Tel. +971 4 561 3775
info.ae@mageba-group.com

CHINA

mageba (Shanghai) Co., Ltd.
Shanghai
Tel. +86 21 5740 7637
info.cn@mageba-group.com

GERMANY

mageba gmbh
Essen
Tel. +49 551 389 04 119
info.de@mageba-group.com

RUSSIA

mageba Russia
St. Petersburg
Tel. +7 495 967 93 20
info.ru@mageba-group.com

SOUTH KOREA

mageba (Korea) Co., Ltd.
Anyang
Tel. +82 31 389 2020
info.kr@mageba-group.com

USA

mageba North America Corp.
New York City
Tel. +1 212 644 3335
info.us@mageba-group.com

CHINA

mageba (Shengzhou) Co., Ltd.
Shengzhou
Tel. +86 21 5740 7637
info.cn@mageba-group.com

HUNGARY

mageba Hungary Kft.
Nyirtelek
Tel. +36 42 210 424
info.hu@mageba-group.com

RUSSIA

mageba Russia
Moscow
Tel. +7 495 967 93 20
info.ru@mageba-group.com

SWITZERLAND

mageba sa
Cugy
Tel. +41 21 731 07 10
info.ch@mageba-group.com

mageba
mageba-group.com